

BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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FRONT FENDER RAIL
PART NO. 2-419

FOR HONDA GL1500/6
GOLD WING MODEL

REVISED 7/25/2017

ITEMS REQUIRED:

SMALL STRAIGHT BLADE SCREWDRIVER
5MM ALLEN WRENCH
8MM & 10MM WRENCH
#2 PHILLIPS SCREWDRIVER

3/4" MASKING TAPE
3/16" DRILL BIT & ELECTRIC DRILL
SMALL POINT MARKING PEN
CENTER PUNCH & HAMMER

INSTALLATION:

1. REMOVE THE FOLLOWING ITEMS:
 - A. USING STRAIGHT BLADE SCREWDRIVER, PRY OFF THE TWO FORK CAP COVERS (1A), AND WITH A 5MM ALLEN WRENCH UNFASTEN THE TWO BOLTS (1B). REMOVE FORK COVER (1C).
 - B. PULL OUTWARD AND FORWARD TO REMOVE L/R FENDER SIDE COVERS (1D).
 - C. USING 8MM WRENCH, REMOVE THE 3 BOLTS (1E) FROM L/H DISC COVER (1F). REPEAT FOR R/H DISC COVER. (NOTE FOR RE-INSTALLATION: THE TOP BOLT (1E) DOES NOT HAVE A COLLAR (1G) INCLUDED.)
 - D. USING THE 6MM ALLEN WRENCH REMOVE THE FOUR TOP BOLTS (1J) FROM THE FORK STAY BRACKET (1K). REMOVE BRACKET.
 - E. USING THE 10MM WRENCH REMOVE THE L/R SIDE FRONT FENDER BOLTS (1I) AND REMOVE THE FRONT FENDER.
2. POSITION THE FRONT FENDER RAIL SQUARELY ON THE REMOVED FRONT FENDER, THIS SHOULD LEAVE APPROXIMATELY 3/4" FROM THE FENDER TIP TO THE INSIDE OF THE RAIL.
NOTE: THIS SHOULD BE ACCOMPLISHED THAT THE POSITION OF ALL FOUR MOUNTING FEET, WITH RUBBER WASHER IN PLACE, SHOULD MAKE LIGHT POSITIVE CONTACT TO THE FENDER SURFACE. IT SHOULD NOT BE MOUNTED TO PUSH OR PULL ON THE SHAPE OF THE FENDER.
3. LIFT RAIL SLIGHTLY AND PLACE A 2" - 3" PIECE OF MASKING TAPE UNDER EACH OF THE MOUNTING PEGS.
4. WITH THE RAIL SQUARELY IN PLACE, USE A MARKING PEN TO OUTLINE EACH OF THE FOUR MOUNTING PEGS ONTO THE TAPE STRIPS.
5. REPOSITION THE RAIL OVER THE MARKED CIRCLES TO MAKE CERTAIN THE RAIL IS IN THE EXACT LOCATION YOU DESIRE. (REMARK ANY INCORRECT CIRCLE MARKINGS, IF NECESSARY.)
6. SET THE RAIL ASIDE, USING THE CENTER PUNCH, MARK THE HOLE CENTERS IN THE FOUR PEG LOCATIONS. DRILL 3/16" HOLES THROUGH THE FRONT FENDER.
7. CAREFULLY REMOVE ALL MASKING TAPE AND MOUNT THE FRONT FENDER RAIL ACCORDING TO FIGURE 2.
8. REVERSE THE ABOVE INSTRUCTIONS TO RE-ASSEMBLE.

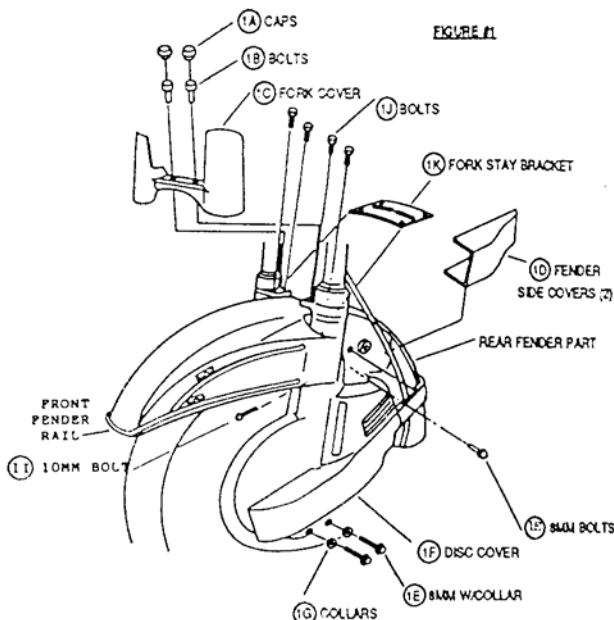


FIGURE #2

