

BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 52-771

COMBO ARMREST/BACKREST
GL1800 GOLDWING

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TOOLS NEEDED: 5MM ALLEN WRENCH 6MM ALLEN WRENCH 1/8" ALLEN WRENCH 10MM WRENCH
7/16" WRENCH PHILLIPS SCREW DRIVER THREADLOCKER

HARDWARE INCLUDED:

(4) 1/4"-20 X 3/4" LONG PHILLIPS PAN HEAD SCREWS (BBP# S014034PZ)	(6) M6 FLAT WASHER (BBP#(W1180702PZ)
(4) M8-1.25 X 75 MM LONG SOCKET HEAD CAP SCREW (BBP# S61081275PK2)	(2) COUPLER NUT (BBP# 900371BC)
(2) M6-1.0 THIN NYLOC HEX NUT (BBP# N5061005PCT)	(2) SPLIT COMPRESSION RING (BBP# P11610N)
(2) M6-1.0 X 12MM LONG SOCKET HEAD CAP SCREW (BBP# S5061012PC)	(4) PLASTIC WASHER (BBP# W1160701N)
(2) 1/4"-20 X 2 3/4" LONG SOCKET HEAD CAP SCREW (BBP# S6142047PC)	(2) 1/4" FLAT WASHER (BBP# W0589216PC)
(2) #10-32 X 1/2" LONG BUTTON SOCKET HEAD CAP SCREW (BBP# S5103212PC)	(2) 1/4"-20 NYLOC HEX NUT (BBP# N5142007PC)
(2) M6-1.0 X 77MM LONG CARRIAGE BOLTS (BBP# 5061077PC)	(4) FOAM SPACER (BBP# W4402710F)
(2) BACKREST TUBE COVER	(1) BACKREST BRACKET
(1) ADJUSTABLE TONGUE	(1) BACKREST PAD
(2) ARMREST PAD	(1) ADJUSTABLE BRACKET

NOTE: WE RECOMMEND USING THREADLOCKER ON ALL HARDWARE INSTALLED.

NOTE: IF YOU HAVE THE HONDALINE PASSENGER AUDIO CONTROLLER MOUNTED TO THE RIGHT SIDE POCKET, YOU WILL NEED TO RELOCATE IT TO THE LEFT SIDE POCKET. THE KNOB AND BUTTON SIDE NEEDS TO BE POINTING OUTWARD AND THE LONG RUBBER END GOES ON THE FRONT OF THE POCKET.

1. USING 6MM ALLEN WRENCH, REMOVE THE (2) OEM SOCKET HEAD CAP SCREWS FOR THE LEFT SIDE PASSENGER SEAT HANDLE.
2. PLACE THE LEFT MOUNTING BRACKET (A) BETWEEN THE PASSENGER SEAT AND THE FOAM SPACERS (B). THEN REINSTALL THE LEFT SIDE PASSENGER SEAT HANDLE USING (2) M8-1.25 X 75MM LONG SOCKET HEAD CAP SCREWS (C). DO NOT TIGHTEN COMPLETELY.
3. REPEAT STEPS 1 AND 2 FOR THE RIGHT SIDE.
4. SLIDE BACKREST TUBE COVER (G) OVER BOTH SIDES OF THE BACKREST TUBING (E). MAKE SURE THAT THE STITCHING IS FACING TOWARD THE BIKE WHEN INSTALLED.
5. PLACE THE COUPLER NUTS (D) OVER THE ENDS OF THE BACKREST TUBING (E). THEN SLIDE THE SPLIT COMPRESSION RINGS (F) OVER THE ENDS OF THE BACKREST TUBING (E) AND INSIDE THE COUPLER NUTS (D).
6. INSTALL THE BACKREST TUBING (E) BY PLACING THE ENDS INTO THE LEFT (A) AND RIGHT (A2) MOUNTING BRACKETS. SLIDE THE BACKREST TUBING (E) SO IT FITS SNUGGLY AROUND THE DRIVER SEAT. THEN BY HAND, TIGHTEN THE COUPLER NUTS (D) TO THE LEFT (A) AND RIGHT (A2) MOUNTING BRACKETS.
7. USING A 6MM ALLEN WRENCH, FULLY TIGHTEN THE M8-1.25 X 75MM LONG SOCKET HEAD CAP SCREWS (C) FROM STEPS 2 AND 3.
8. USING A 5MM ALLEN WRENCH AND A 7/16" WRENCH, INSTALL THE ADJUSTABLE TONGUE (H) TO THE BACKREST TUBING (E) WITH A 1/4"-20 X 2.75" LONG SOCKET HEAD CAP SCREW (J) AND A 1/4"-20 NYLOC HEX NUT (K). BE SURE TO PLACE A 1/4" FLAT WASHER (L) ON EACH SIDE OF THE TONGUE (H) AND THAT THE TONGUE IS ANGLED BACKWARDS AS SHOWN IN THE ILLUSTRATION.
9. PLACE AN ARMREST BRACKET (M) BETWEEN THE MOUNTING FLANGES (SEE INSET VIEW) OF THE LEFT MOUNTING BRACKET (A). THEN PLACE A PLASTIC WASHER (N) BETWEEN THE MOUNTING FLANGES AND THE ARMREST BRACKET (M) ON BOTH TOP AND BOTTOM. INSERT AN M6-1.0 X 77MM LONG CARRIAGE BOLT (P) THROUGH THE TOP MOUNTING FLANGE. THEN USING A 10MM WRENCH, TIGHTEN AN M6-1.0 NYLOC HEX NUT (R) AND AN M6 FLAT WASHER (S) ON THE BOTTOM.
10. REPEAT STEP 9 FOR THE RIGHT SIDE.
11. PLACE AN M6 FLAT WASHER (S) OVER 2 OF THE 1/4"-20 X 3/4" LONG PHILLIPS PAN HEAD MACHINE SCREWS (T). USING THE 2 SCREWS (T), INSTALL THE ARMREST PAD (V) TO THE TOP OF THE LEFT ARMREST BRACKET (M). THE CURVE OF THE PAD SHOULD FACE TOWARDS FRONT OF THE BIKE IN THE OPEN POSITION AS SHOWN IN THE ILLUSTRATION.
12. REPEAT STEP 10 FOR THE RIGHT SIDE.
13. USING A 1/8" ALLEN WRENCH, INSTALL THE BACKREST BRACKET (W) TO THE BACKREST PAD (X) WITH THE #10-32 X 1/2" LONG BUTTON SOCKET HEAD CAP SCREWS (AA).
14. USING A 5MM ALLEN WRENCH AND A 7/16" WRENCH, INSTALL THE BACKREST BRACKET (W) AND BACKREST PAD (X) TO THE TOP OF THE ADJUSTABLE BRACKET (Y) WITH A 1/4"-20 X 2.75" LONG SOCKET HEAD CAP SCREW (J) AND A 1/4"-20 NYLOC HEX NUT (K).
15. ATTACH THE ADJUSTABLE BRACKET (Y) TO THE ADJUSTABLE TONGUE (H) USING (2) M6-1.0 X 12MM LONG SOCKET HEAD CAP SCREWS (BB) AT DESIRED HEIGHT.

SEE NEXT SHEET FOR ILLUSTRATION

