

BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 53-448

TUBULAR SOLO RACK
HONDA VT750 AERO

04/01/2010

TOOLS NEEDED: 10MM SOCKET 8MM SOCKET 5MM ALLEN WRENCH 3MM ALLEN WRENCH THREADLOCKER

HARDWARE INCLUDED: (2) FRONT SPACER (1) LEFT REAR SPACER (1) RIGHT REAR SPACER
(1) FRONT MOUNTING BRACKET (1) REAR MOUNTING BRACKET
(1) REAR RUBBER PAD (1) FRONT RUBBER PAD
(4) M5-0.8 X 16MM LONG COUNTERSUNK SOCKET HEAD CAP SCREW (BBP# S9050816S)

NOTE: WE RECOMMEND USING THREADLOCKER ON ALL HARDWARE INSTALLED.

1. USING THE 5MM ALLEN WRENCH, REMOVE THE TWO BUTTON HEAD CAP SCREWS LOCATED ON EITHER SIDE OF THE BIKE, TOWARD THE REAR OF THE SEAT.
2. WITH THE 8MM SOCKET WRENCH REMOVE THE HEX HEAD FLANGE SCREW HOLDING THE PASSENGER SEAT BRACKET TO THE REAR FENDER.
3. PIVOT THE SEAT/PASSENGER SEAT ASSEMBLY FORWARD AND REMOVE IT FROM THE BIKE. PLACE THE ASSEMBLY ON A CLEAN, FLAT SURFACE AND TURN IT UPSIDE DOWN.
4. LOCATE THE TWO M6 HEX HEAD FLANGE SCREWS HOLDING THE OEM FRONT MOUNTING BRACKET AND REMOVE THEM WITH THE 10MM SOCKET WRENCH. REPLACE THE OEM FRONT MOUNTING BRACKET WITH THE NEW FRONT MOUNTING BRACKET (A). USE THE TWO M6 HEX HEAD FLANGE SCREWS THAT WERE JUST REMOVED TO INSTALL THE FRONT MOUNTING BRACKET (A).
5. USING THE 3MM ALLEN WRENCH, INSTALL THE FRONT SPACERS (B), TWO OF THE M5 COUNTERSUNK SCREWS (E), AND THE SOLO RACK (D). DO NOT TIGHTEN THE SCREWS AT THIS TIME.
6. USING THE 3MM ALLEN WRENCH, ATTACH THE REAR MOUNTING BRACKET (C) TO THE SOLO RACK (D) WITH THE REMAINING TWO M5 COUNTERSUNK SCREWS (E), RIGHT REAR SPACER (F), AND THE LEFT REAR SPACER (G). DO NOT TIGHTEN AT THIS TIME.
7. PLACE THE SEAT ASSEMBLY ON THE BIKE AND CHECK THE FIT WITH THE REAR FENDER. IF THE REAR MOUNTING BRACKET (C) ISN'T FITTING THE FENDER CORRECTLY, ROTATE THE SPACERS UNTIL THE REAR MOUNTING BRACKET (C) MATCHES THE FENDER. TIGHTEN THE FOUR M5 COUNTERSUNK SCREWS (E) WITH THE 3MM ALLEN WRENCH.
8. CLEAN THE BOTTOM OF THE FRONT MOUNTING BRACKET (A) AND THE REAR MOUNTING BRACKET (C) WITH A MILD SOLVENT, SUCH AS RUBBING ALCOHOL, THEN ATTACH THE FRONT (H) AND REAR (J) RUBBER PADS TO THE CORRESPONDING MOUNTING BRACKETS.
9. PLACE THE SEAT/SOLO RACK ASSEMBLY ON THE BIKE BEING CAREFUL TO HOOK THE FRONT OF THE SEAT INTO PLACE AND ALIGN THE MOUNTING HOLES, ONE ON EITHER SIDE OF THE BIKE AT THE REAR OF THE SEAT, AND ONE ON THE REAR FENDER AT THE REAR OF THE SOLO RACK. RE-INSTALL THE SCREWS THAT WERE REMOVED IN STEP #1 AND STEP #2.

