

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

Copyright© 2007 by Big Bike Parts, Inc. No part of this instruction sheet may be reproduced without the written permission of Big Bike Parts, Inc.

PART NO. 55-118A

HIGHWAY BARS 1 1/4"  
HONDA VTX1800 R/S/N/T

09/18/07

ITEMS NEEDED: 2 - 14MM WRENCHES      10MM WRENCH      4MM ALLEN WRENCH      THREADLOCKER

**NOTE: WE RECOMMEND USING THREADLOCKER ON ALL HARDWARE INSTALLED.**

1. LOOSEN THE TWO BOLTS HOLDING THE RIGHT SIDE FLOORBOARD WITH A 14MM WRENCH. THE FRONT BOLT HAS A NUT ON THE BACK THAT WILL NEED TO BE HELD WITH ANOTHER 14MM WRENCH OR SOCKET. THIS WILL HELP MOVE THE BRAKE LEVER.
2. REMOVE THE TWO BOLTS FROM THE RIGHT SIDE OF THE FRAME LOCATED NEAR THE BOTTOM OF THE RADIATOR WITH A 14MM WRENCH. THE BOTTOM BOLT HAS A NUT (A) ON THE BACK THAT WILL NEED TO BE HELD WITH ANOTHER 14MM WRENCH OR SOCKET. THE BRAKE LEVER WILL NEED TO BE MOVED OUT OF THE WAY.
3. REMOVE THE TWO BOLTS FROM THE LEFT SIDE OF THE FRAME LOCATED NEAR THE BOTTOM OF THE RADIATOR AND BEHIND THE FRONT OF THE HORN WITH A 14MM WRENCH.
4. REMOVE THE TOP RADIATOR BOLT WITH A 10MM WRENCH.
5. HOLD THE LEFT AND RIGHT SIDE HIGHWAY BARS (B & C) INTO PLACE ON THE BIKE (THE TOP LEFT MOUNTING BRACKET GOES IN THE FRONT.) PLACE THE SUPPLIED M6-1.0 X 35MM LONG BUTTON SOCKET HEAD CAP SCREW (D) THROUGH THE MIDDLE HOLES OF THE TOP MOUNTING BRACKETS AND START IT INTO THE THREADED HOLE WHERE THE BOLT WAS REMOVED IN STEP 4.
6. WITH A 4MM ALLEN WRENCH, INSTALL THE TWO SUPPLIED M6-1.0 X 12MM LONG BUTTON SOCKET HEAD CAP SCREWS (E) INTO THE TOP MOUNTING BRACKETS.
7. PUT THE SUPPLIED M10-1.25 X 80MM LONG HEX HEAD FLANGE SCREW (F) THROUGH THE BOTTOM HOLE OF THE BOTTOM RIGHT MOUNTING BRACKET AND THROUGH THE HOLE IN THE FRAME WHERE THE BOLT WAS REMOVED IN STEP 2. HAND START THE OEM NUT (A) ON THE BACK OF THE SCREW.
8. HAND START ONE OF THE SUPPLIED M10-1.25 X 20MM LONG HEX HEAD FLANGE SCREWS (G) THROUGH THE TOP HOLE OF THE BOTTOM RIGHT MOUNTING BRACKET AND INTO THE THREADED HOLE WHERE THE BOLT WAS REMOVED IN STEP 2.
9. HAND START THE OTHER TWO SUPPLIED M10-1.25 X 20MM LONG HEX HEAD FLANGE SCREWS (G) THROUGH THE HOLES OF THE BOTTOM LEFT MOUNTING BRACKET AND INTO THE THREADED HOLES WHERE THE BOLTS WERE REMOVED IN STEP 3.
10. USING A 4 MM ALLEN WRENCH TIGHTEN THE MIDDLE BOLT (D) OF THE TOP MOUNTING BRACKETS.
11. USING A 14MM WRENCH TIGHTEN THE BOLTS (F & G) FOR THE BOTTOM MOUNTING BRACKETS. THE BOTTOM RIGHT SIDE BOLT HAS A NUT (A) ON THE BACK THAT NEEDS TO BE HELD WITH ANOTHER 14MM WRENCH OR SOCKET.
12. TIGHTEN THE TWO BOLTS AND NUT LOOSENED IN STEP 1.

