

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 55-140

HIGHWAY BARS 1 1/4"  
HONDA VTX1800 C/F

08/23/07

TOOLS NEEDED: 14MM SOCKET 14MM WRENCH 10MM SOCKET

**NOTE: WE RECOMMEND USING A BLUE THREADLOCKER ON ALL HARDWARE INSTALLED.**

1. USING THE TWO 12MM LONG M6 HEX HEAD FLANGE SCREWS (A) LOOSELY ASSEMBLE THE LEFT (B) AND RIGHT (C) HIGHWAY BARS TOGETHER. THE BAR WITH THE TAPPED HOLES ON THE TOP IS THE LEFT SIDE (B) AND THE ONE WITH SLOTS ON THE TOP IS THE RIGHT SIDE (C). THE LEFT SIDE TOP BRACKET SHOULD BE BEHIND THE RIGHT SIDE TOP BRACKET.
2. USING THE 10MM SOCKET REMOVE THE THREE M6 SCREWS (D) HOLDING THE RADIATOR TO THE BIKE. ONE IS LOCATED AT THE TOP OF THE RADIATOR AND THE OTHER TWO ARE AT THE BOTTOM.
3. SLIDE THE HIGHWAY BARS INTO PLACE AND LOOSELY ATTACH THE TOP OF THE HIGHWAY BARS TO THE TOP OF THE RADIATOR USING THE SUPPLIED 45MM LONG M6 HEX HEAD FLANGE SCREW (E).
4. HAVING ANOTHER PERSON HOLD THE HIGHWAY BARS REMOVE THE TWO M10 BOLTS (F) ON THE LEFT SIDE OF THE BIKE HOLDING THE DRIVER PEG/SHIFTER BRACKET (G) TO THE BIKE USING THE 14MM SOCKET. THE TWO SPACERS ARE NO LONGER NEEDED.
5. REMOVE THE TWO M10 BOLTS (H) ON THE RIGHT SIDE OF THE BIKE HOLDING THE DRIVER PEG/BRAKE BRACKET (J) TO THE BIKE USING THE 14MM SOCKET AND WRENCH. THE BOTTOM BOLT HAS A FLANGE NUT (K) ON THE END ON THE INSIDE OF THE FRAME (N). THE TOP OEM SPACER (L) WILL BE NEEDED BUT THE BOTTOM ONE WITH THE COVER WILL NO LONGER BE NEEDED.
6. ATTACH THE LEFT HIGHWAY BAR (B) TO THE BIKE USING THE TWO SUPPLIED SHORT SPACERS (M) AND THE TWO BOLTS REMOVED IN STEP 4 (F). THE BOTTOM BRACKET ON THE HIGHWAY BAR SHOULD GO RIGHT BEHIND THE DRIVER PEG/SHIFTER BRACKET (G) AND THE SPACERS (M) GO BETWEEN THE HIGHWAY BAR BRACKET AND THE FRAME OF THE BIKE (N). TIGHTEN THE TWO BOLTS USING THE 14MM SOCKET.
7. ATTACH THE RIGHT HIGHWAY BAR (C) TO THE BIKE USING THE ONE SUPPLIED LONG SPACER (O) AND THE OEM SPACER (L) REMOVED AND KEPT IN STEP 5 AND THE 2 M10 BOLTS (H) AND 1 FLANGE NUT (K) ALSO REMOVED IN STEP 5. THE BOTTOM BRACKET SHOULD GO BEHIND THE DRIVER PEG/BRAKE BRACKET (J) AND THE TWO SPACERS (L) (O) GO BETWEEN THE HIGHWAY BAR BRACKET AND THE FRAME OF THE BIKE (N). TIGHTEN DOWN USING THE 14MM SOCKET AND 14MM WRENCH.
8. USING THE 10MM SOCKET, REINSTALL THE TWO M6 SCREWS (D) TO THE BOTTOM OF THE RADIATOR REMOVED IN STEP 2 AND TIGHTEN. THEN TIGHTEN DOWN THE 45MM LONG M6 HEX HEAD FLANGE SCREW (E) AT THE TOP THEN THE TWO 12MM LONG M6 HEX HEAD FLANGE SCREWS (A) AT THE SIDES.

