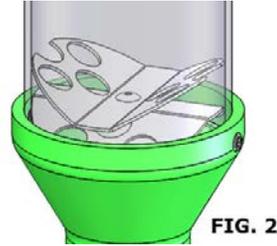
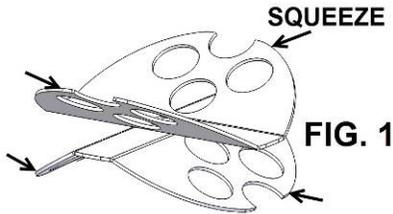


3/29/2016

TOOLS NEEDED: NONE

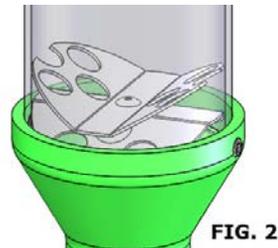
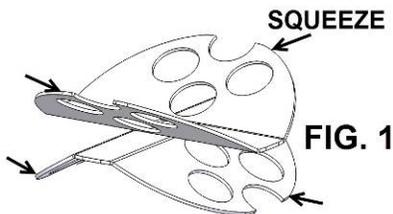
1. REMOVE LID ON POWDER TUBE AND TEST FIT BAFFLE IN TUBE.
2. IF BAFFLE IS TOO TIGHT SLIGHTLY SQUEEZE THE OUTSIDE POINTS OF THE UPPER AND LOWER BAFFLES AND RECHECK FIT. SEE FIG. 1
3. IF BAFFLE IS STILL TO TIGHT SAND THE EDGES WITH A SMALL PIECE OF SAND PAPER OR A FILE UNIT THE BAFFLE MOVES FREELY.
4. DROP IT INTO PLACE. SEE FIG. 2.
5. START WITH BAFFLES AT 90 DEGREES AS SHOWN IN FIG. 2.
6. FOR MORE POWDER PRESSURE EMPTY POWDER TUBE AND SLIGHTLY TURN THE UPPER BAFFLE. RELOAD WITH POWDER AND RETRY.



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