

# BIG BIKE PARTS®

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# INSTALLATION INSTRUCTIONS

SADDLEBAG STAYS  
PART NO. 63-125

FITS YAMAHA  
V-STARS & ROAD STARS

Revised 5-26-06

TOOLS REQUIRED:           5MM ALLEN WRENCH  
                                  12MM WRENCH

1. USING 5MM ALLEN WRENCH REMOVE THE TWO SCREWS HOLDING THE FENDER TO THE CHROME SIDE GUARDS. REMOVE ONE SIDE AT A TIME.
2. INSTALL THE SADDLEBAG SUPPORT TUBING TO THE MOUNTING BRACKET USING THE M8 X 1.25 X 15MM LONG SOCKET HEAD CAP SCREWS, SMALL SPACER AND THE FLANGE NUT. THE TABS ON THE SADDLEBAG SUPPORT TUBING SHOULD BE ON THE INSIDE OF MOUNTING BRACKET. THE SMALL SPACER SHOULD FIT INSIDE THE SLOT OF THE MOUNTING BRACKET.
3. INSTALL THE MOUNTING BRACKET TO THE BIKE USING TWO M8 X 1.25 X 55MM LONG SOCKET HEAD CAP SCREWS AND THE LARGE SPACER PROVIDED. THE SMALL PROTRUSION ON THE LARGE SPACER SHOULD FIT INSIDE THE SLOT OF THE MOUNTING BRACKET.
4. REPEAT STEPS 1-3 FOR THE OTHER SIDE.

NOTE: THE USE OF A THREAD SEALANT LIKE LOCTITE IS RECOMMENDED TO ASSURE SCREWS STAY PERMANENTLY MOUNTED.

NOTE: RE-CHECK ALL BOLTS FOR TIGHTNESS AFTER THE FIRST 50 MILES OF USE TO CONFIRM THEY ARE PROPERLY TIGHT.