

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 82-212

CHROME REAR FENDER RAIL  
SUZUKI VL800 VOLUSIA C/50

03/01/07

TOOLS NEEDED: 4MM ALLEN WRENCH      2MM ALLEN WRENCH      5.5 MM SOCKET OR A PAIR OF PLIERS  
DRILL      3/16" DRILL BIT

**NOTE: WE RECOMMEND USING THREAD LOCKER ON ALL HARDWARE.**

1. INSTALL THE REAR FENDER RAIL UNDERNEATH THE REAR FENDER STRUTS USING THE FOUR M6 - 1.0 X 30MM LONG BUTTON SOCKET HEAD CAP SCREWS AND THE FOUR SPACERS. THE SPACERS GO BETWEEN THE FENDER STRUTS AND THE REAR FENDER RAIL. MAKE SURE THAT THE BOTTOM MOUNTING TAB IS ON THE INSIDE OF THE REAR FENDER.
2. WITH ALL FOUR SCREWS TIGHTENED DOWN, LOCATE THE HOLE ON THE BOTTOM MOUNTING TAB AND DRILL A 3/16" HOLE THROUGH THE REAR FENDER USING THE MOUNTING TAB AS A GUIDE. MAKE SURE THE TAB IS CENTERED ON THE REAR FENDER.
3. WITH THE HOLE DRILLED INSERT THE RUBBER BUSHING INTO THE HOLE, MAKING SURE THAT THE LARGER DIAMETER END IS FACING OUTWARD. THEN INSTALL THE M3 SCREW, WASHER AND NUT USING A 2MM ALLEN WRENCH AND EITHER A 5.5MM SOCKET OR A PAIR OF PLIERS TO HOLD THE NUT. MAKE SURE THAT THE WASHER GOES UNDERNEATH THE HEAD OF THE M3 SCREW.