BIG BIKE PARTS

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5/17/2016

TOOLS NEEDED:

FLAT SCREWDRIVER

INSTALLATION INSTRUCTIONS

91-314A SADDLEBAG FASTENER SET

HARLEY-DAVIDSON® FLH HARD BAGS 1995-NEWER, VICTORY® CROSS COUNTRY, CROSS ROADS, MAGNUM 2010-NEWER

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING.

INSTALLATION:

- 1. REMOVE THE TWO QUARTER TURN PINS AND THE TWO LARGE FLAT WASHERS HOLDING THE RIGHT SADDLEBAG TO THE BIKE.
- 2. REMOVE THE SADDLEBAG AND SET ASIDE. NOTE: THE PINS WILL NOT BE REUSED BUT THE LARGE FLAT WASHERS WILL BE REUSED.
- 3. USING A SCREWDRIVER REMOVE THE TWO METAL CLIPS FROM THE BIKE THAT THE QUARTER TURN PINS ATTACHED TO. NOTE: CLIPS WILL NOT BE REUSED.
- 4. TAKE TWO OF THE BLACK CLIPS FROM THE NEW KIT AND SLIDE ONE IN EACH LOCATION THAT HAD THE QUARTER TURN CLIPS. NOTE: THE NUT ON THE CLIP GOES TO THE INSIDE OF THE MOUNT.
- 5. CENTER THE THREADED PART OF EACH CLIP IN THE HOLE.
- 6. SET THE SADDLEBAG YOU REMOVED BACK INTO PLACE.
- 7. TAKE ONE OF THE NEW THUMB SCREWS FROM THE KIT AND PLACE ONE OF THE NEW LOCK WASHERS ON IT.
- 8. NOW TAKE ONE OF THE LARGE FLAT WASHERS YOU REMOVED AND PLACE IT ON THE THUMBS.

PART NO.

- 9. INSERT THE THUMB SCREW WITH THE TWO WASHERS THROUGH THE FRONT MOUNTING HOLE IN THE SADDLEBAG AND THREAD IT INTO THE CLIP.
- 10. REPEAT STEPS 7 THROUGH 9 FOR THE BACK THUMB SCREW AND THEN TIGHTEN BOTH OF THEM. NOTE: HAND TIGHTEN TIGHT BUT DO NOT USE TOOLS.
- 11. REPEAT STEPS 1 THROUGH 10 FOR LEFT SADDLEBAG.

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